1299768 thru 1299780

Material Safety Data Sheet

U.S. Department of Labor

May be used to comply with

OSHA's Hazard Communication Standard, 29 CFR 1910.1200

Standard must be consulted for specific requirements.

Occupational Safety and Health Administration

(Non-Mandatory Form)

Form Approved OMB No. 1218-0072

Red Aug 2008

IDENTITY (As Used on Label and List) Water Soluble Block Printing Inks (3400-3449, 3500-3549, 3600-3617, 3700-3717, 3800-3817)	Note: Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to indicate that.
Section I Manufacturer's Name Speedball Art Products, LLC	Emergency Telephone Number 704-838-1475
Address (Number, Street, City, State, and ZIP Code) 2226 Speedball Road Statesville, NC 28677 USA	Telephone Number for Information 704-838-1475
Date Prepared: March 1, 2004	Signature of Preparer (optional)

Section II - Hazardous Ingredients/Identity Information

-	Hazardous Components (Specific Chemical Identity; Common Name(s)):	OSHA PEL	ACGIH TLV	Other Limits Recommended	%(optiona

Product labeling conforms to ASTM D-4236. Approved for the AP seal as per the Art & Craft Materials Institute, Inc. (ACMI). Note: This product has been certified to be non-toxic. This product has been evaluated by a Toxicologist only as per intended usage. DO NOT DEVIATE FROM INTENDED USE.

Section III - Physical/Chemical Characteristics

Boiling Point	212°F-369°F	Specific Gravity (H ₂ O = 1)	1.2-1.7
Vapor Pressure (mm Hg.)	N/A	Melting Point	<32°F
Vapor Density (AIR = 1)	N/A	Evaporation Rate (Butyl Acetate = 1)	Less than 1
Solubility in Water	Dilutable	Appearance and Odor	Thick paste with slight odor

Section IV - Fire and Explosion Hazard Data

Flash Point (Method Used) N/A	Flammable Limits N/A	LEL N/A	UEL N/A
Extinguishing Media N/A		<u>,</u>	

Special Fire Fighting Procedures

Wear self-contained breathing apparatus (pressure-demand MSHA/NIOSH approved or equivalent) and full protective gear.

Section V - Reactivity Data Inks Page 2 Stability Unstable V Conditions to Avoid Onset of decomposition is 350°F Incompatibility (Materials to Avoid) N/A Hazardous Decomposition or Byproducts Oxides of carbon and nitrogen Hazardous Polymerization May Occur Will Not Occur N/A Cocur V Inhalation? N/A Section VI - Health Hazard Data Route(s) of Entry: Inhalation? N/A Health Hazards (Acute and Chronic) N/A Carcinogenicity: N/A N/A N/A Medical Conditions of Exposure N/A Medical Conditions of Exposure N/A Medical Conditions Generally Aggravated by Exposure None known			. Film can l		Unusual Fire and Explo Material can spatter
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			ted by Exposu	nerally Aggra	
Emergency and First Aid Procedures Contact with eyes may cause slight irritation: Flush with water.		er.	ht irritation		
Section VII - Precautions for Safe Handling and Use		3	r Safe Hai	ecautions 1	Section VII - Pre
Steps to Be Taken in Case Material is Released or Spilled			Released or Spi	ase Material is	Steps to Be Taken in Ca

Waste Disposal Method
Incineration at permitted facility. Observe all Federal, State and local laws concerning health and environment.

Precautions to Be taken in Handling and Storing Keep from freezing-product may coagulate	-			
Other Precautions N/A				

Section VIII - Control Measures

Ventilation	Local Exhaust N/A	Special N/A		
	Mechanical (General) N/A	Other N/A		
Protective Gloves	Impervious		Eye Protection Safety Glasses or goggles	
Other Protective	Clothing or Equipment N/A			