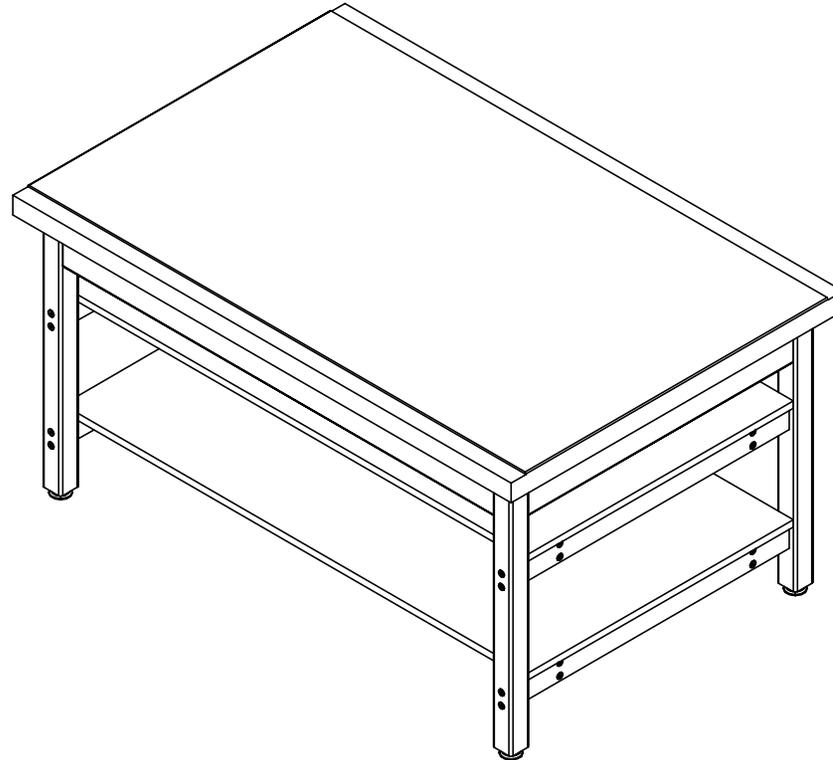


SHEET METAL BENCH

SMB-540 SERIES TABLES
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	11/10/14
DECIMALS: $\frac{1}{16}$ = ± .030	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

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TITLE:
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ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	11/10/14	EMR	-

REVISION LEVEL

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
SMB-540 SERIES TABLES	NTS	1 OF 10	REV A

TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
SCREW DRIVER

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	501100	LEG,MPL 2.25X2.25X28.25	4
LEG HARDWARE	520001-4	LEG HARDWARE KIT, 4 LEGS	1
LEG BRACE	N/A	LEG BRACE - 32.00" LONG	4
STRETCHERS	N/A	STRETCHER - SIZE VARIES	4
SHELF	N/A	SHELF - SIZE VARIES	2
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	16
CONFIRMATS - STRETCHER	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	16
SCREWS - SHELF	100641	SCREW,#8X1 3/4" QUAD RD WASH HD	12

NOTE:

1.

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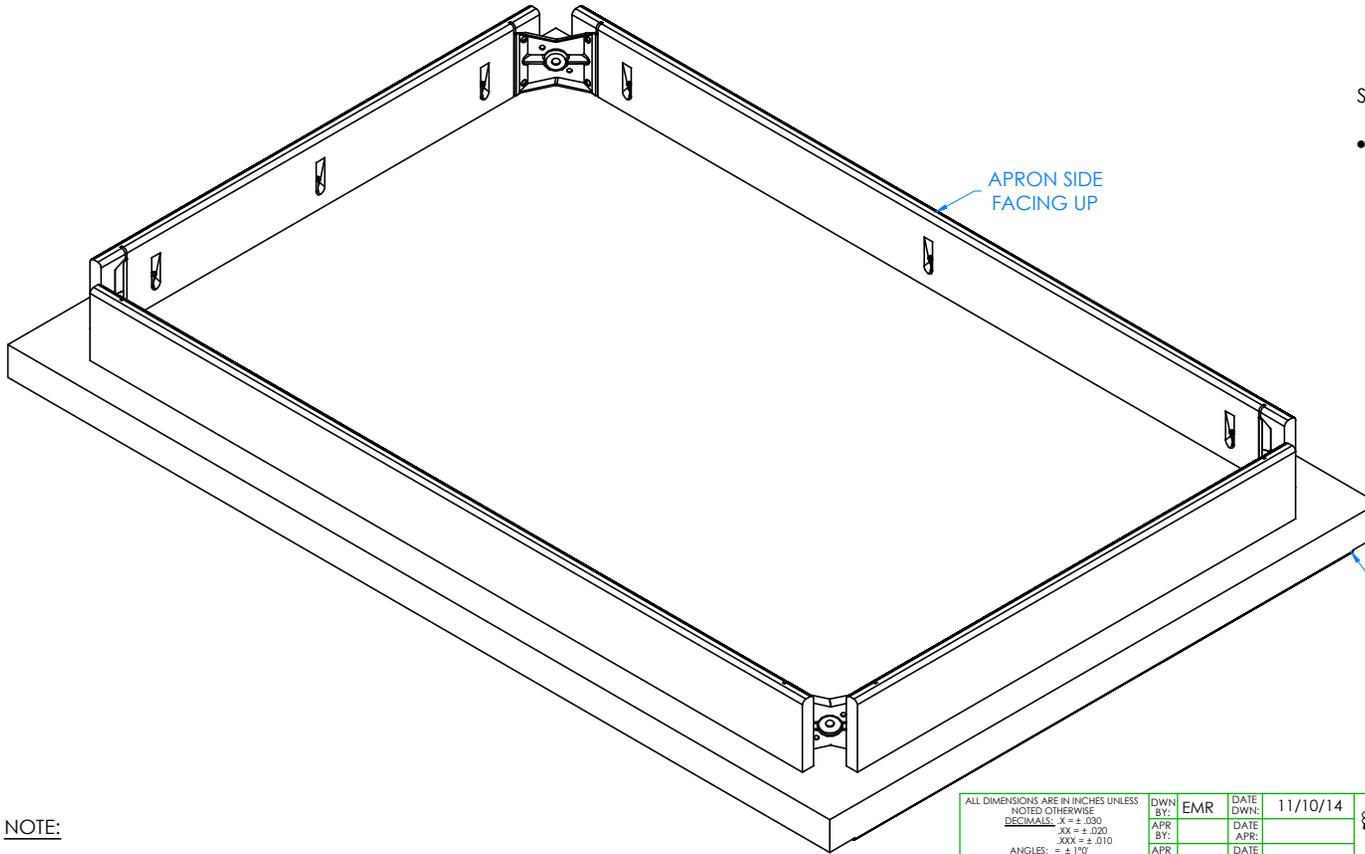
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TITLE:
SHEET METAL BENCH
TOOLS AND ASSEMBLY COMPONENTS

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DRAWING NUMBER: SMB-540 SERIES TABLES	SCALE: NTS	SHEET: 2 OF 10	REVISION: REV A
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	11/10/14	EMR	-
REVISION LEVEL				



STEP 1:

- LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

NOTE:

1.

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TITLE:
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ASSEMBLY INSTRUCTIONS

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A	CREATED ASSEMBLY INSTRUCTIONS	11/10/14	EMR	-

REVISION LEVEL

DRAWING NUMBER:

SMB-540 SERIES TABLES

SCALE:

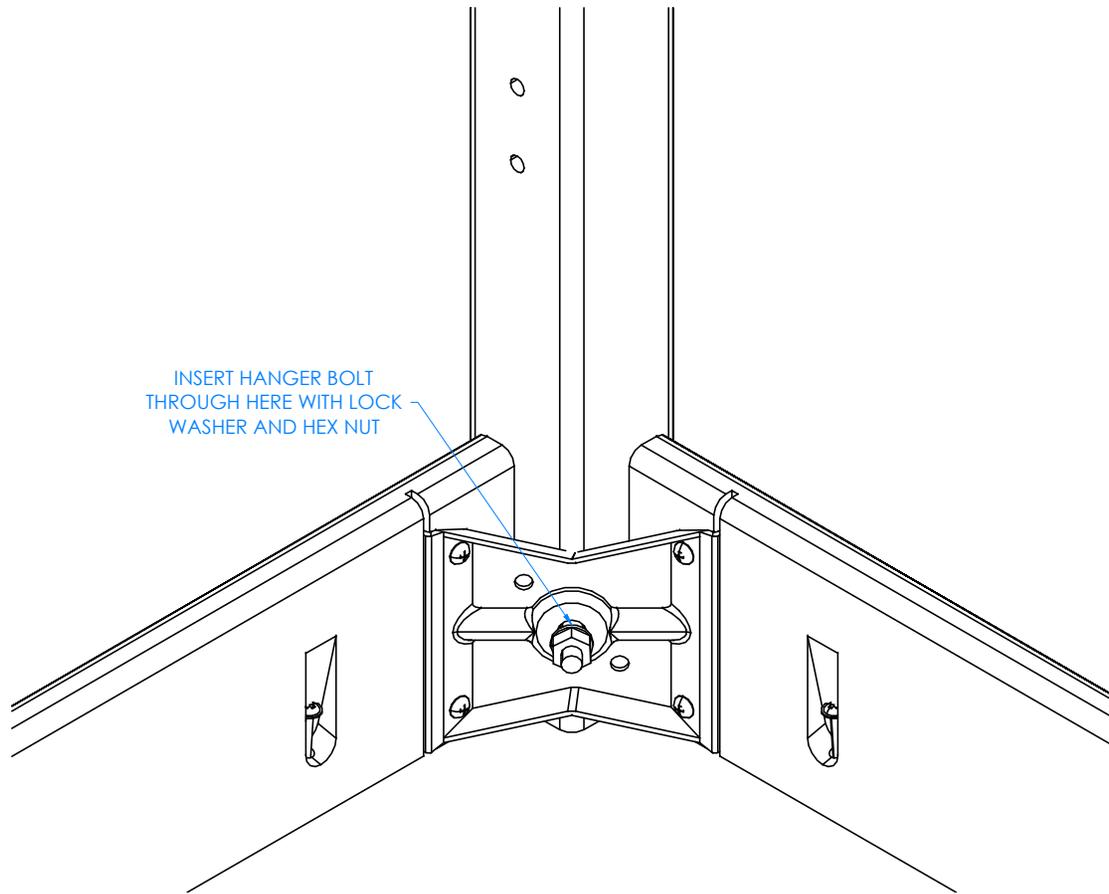
NTS

SHEET:

3 OF 10

REVISION:

REV A



INSERT HANGER BOLT THROUGH HERE WITH LOCK WASHER AND HEX NUT

CLOSE UP OF CORNER LEG ASSEMBLY

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT ON OTHER LEGS.

NOTE:

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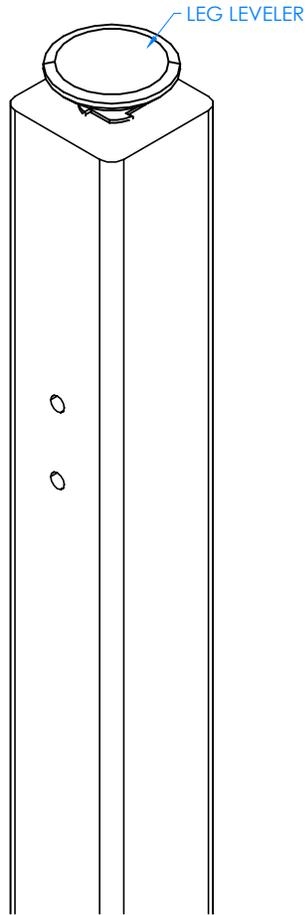


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ASSEMBLY INSTRUCTIONS

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STEP 3:

- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

CLOSE UP OF LEG LEVELER ASSEMBLY

NOTE:

- 1.

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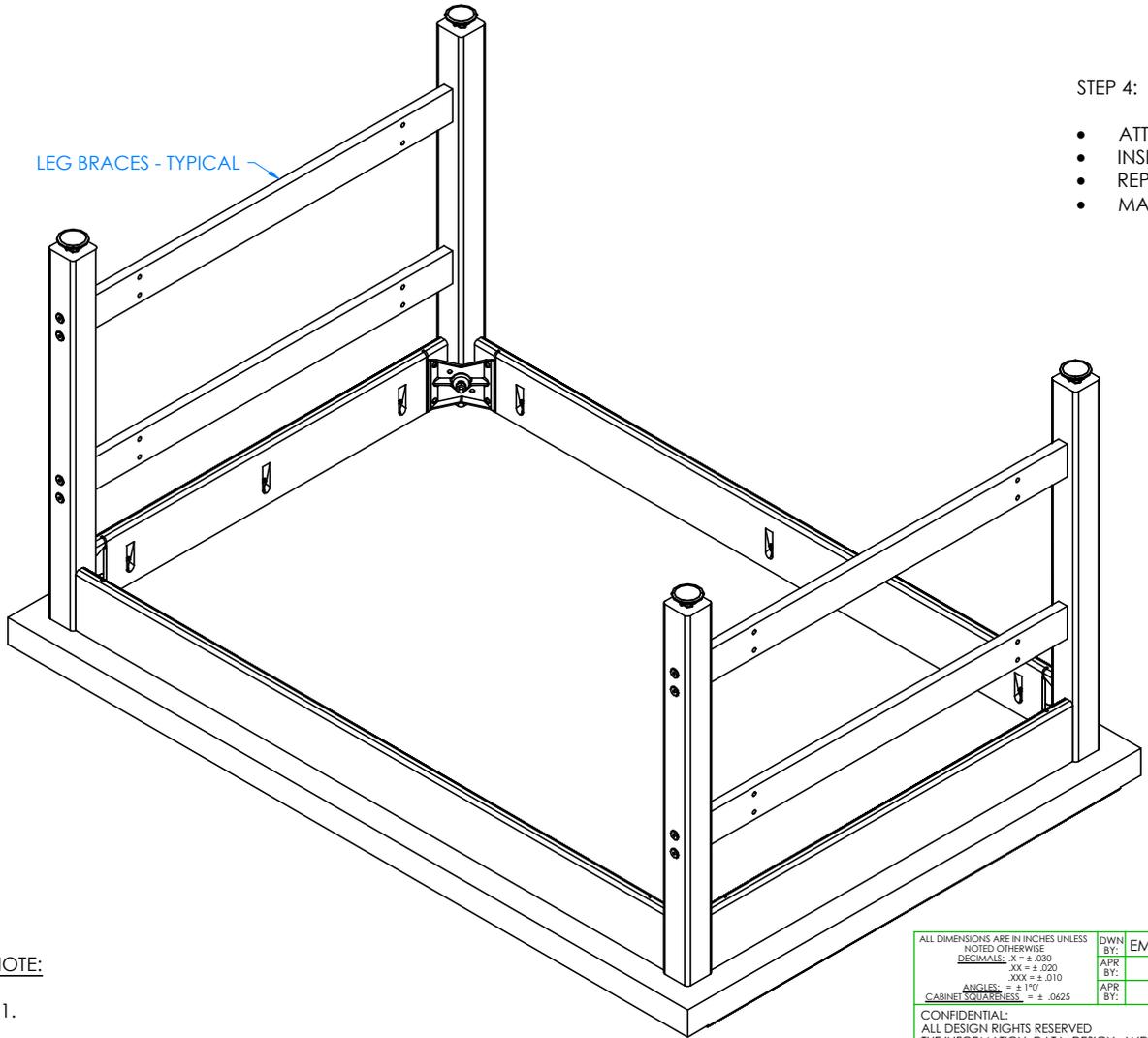
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SHEET METAL BENCH
ASSEMBLY INSTRUCTIONS

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STEP 4:

- ATTACH BRACES TO LEGS.
- INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE.
- REPEAT FOR OTHER LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE TIGHT.

NOTE:

1.

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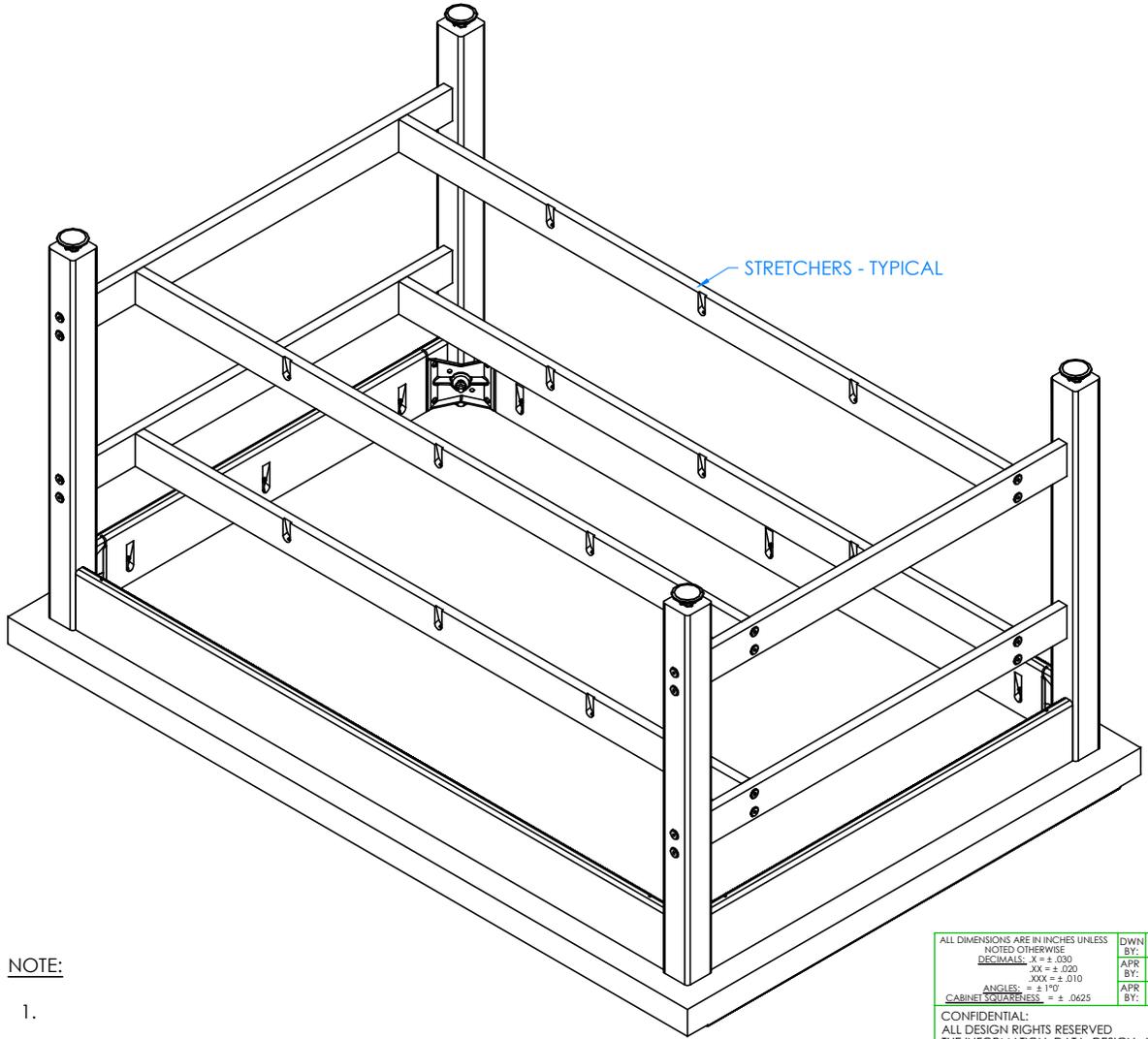


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STEP 5:

- ATTACH STRETCHERS TO BRACES WITH HARDWARE PROVIDED.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLT FOR EACH LEG USING 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.

NOTE:

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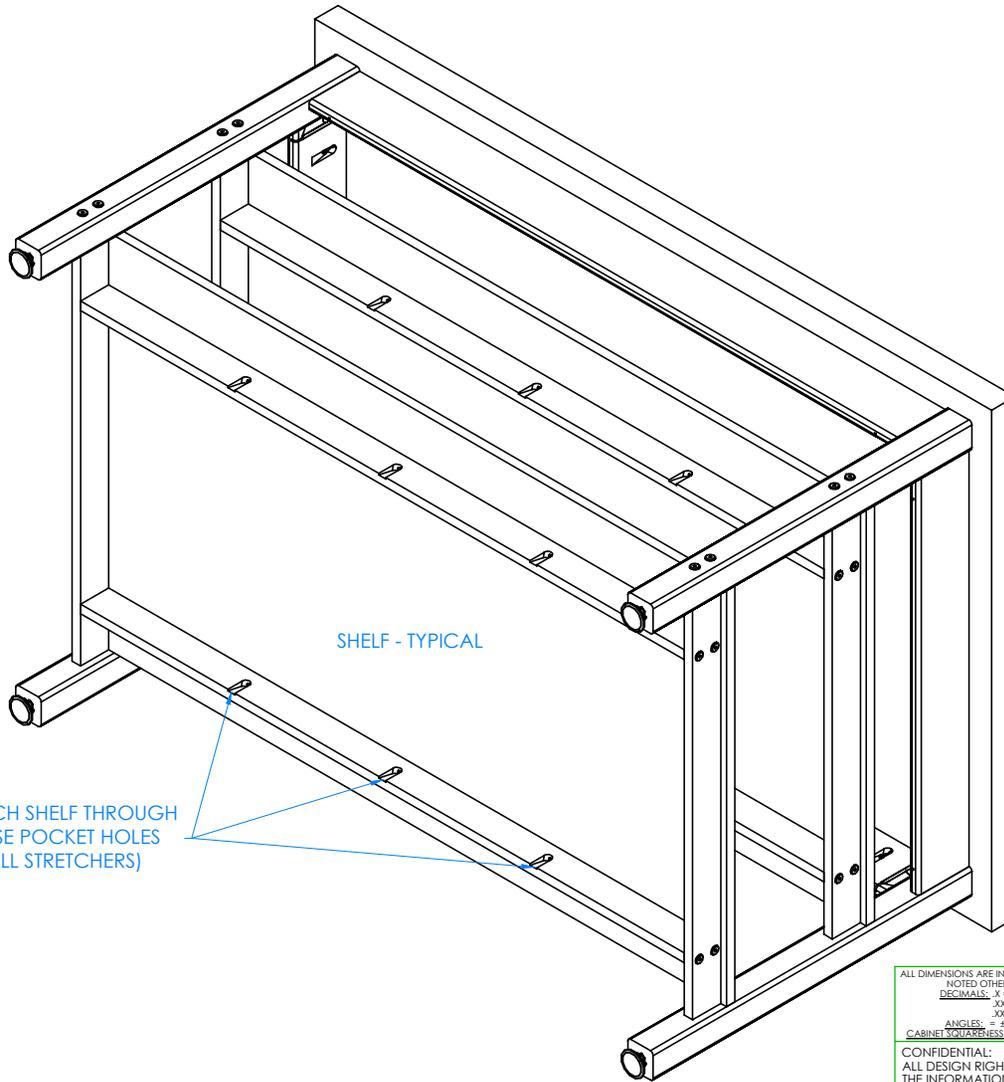


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TITLE:
 SHEET METAL BENCH
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STEP 6:

- WITH HELP FROM ANOTHER PERSON, TIP TABLE ON ITS SIDE.
- ATTACH SHELVES TO STRETCHERS BY SCREWING INTO POCKET HOLES LOCATED ON EACH STRETCHER WITH HARDWARE PROVIDED.

ATTACH SHELF THROUGH THESE POCKET HOLES (ALL STRETCHERS)

SHELF - TYPICAL

****NOTE****
BE SURE TABLE IS ON A CLEAN SURFACE TO PREVENT DAMAGE

NOTE:

1.

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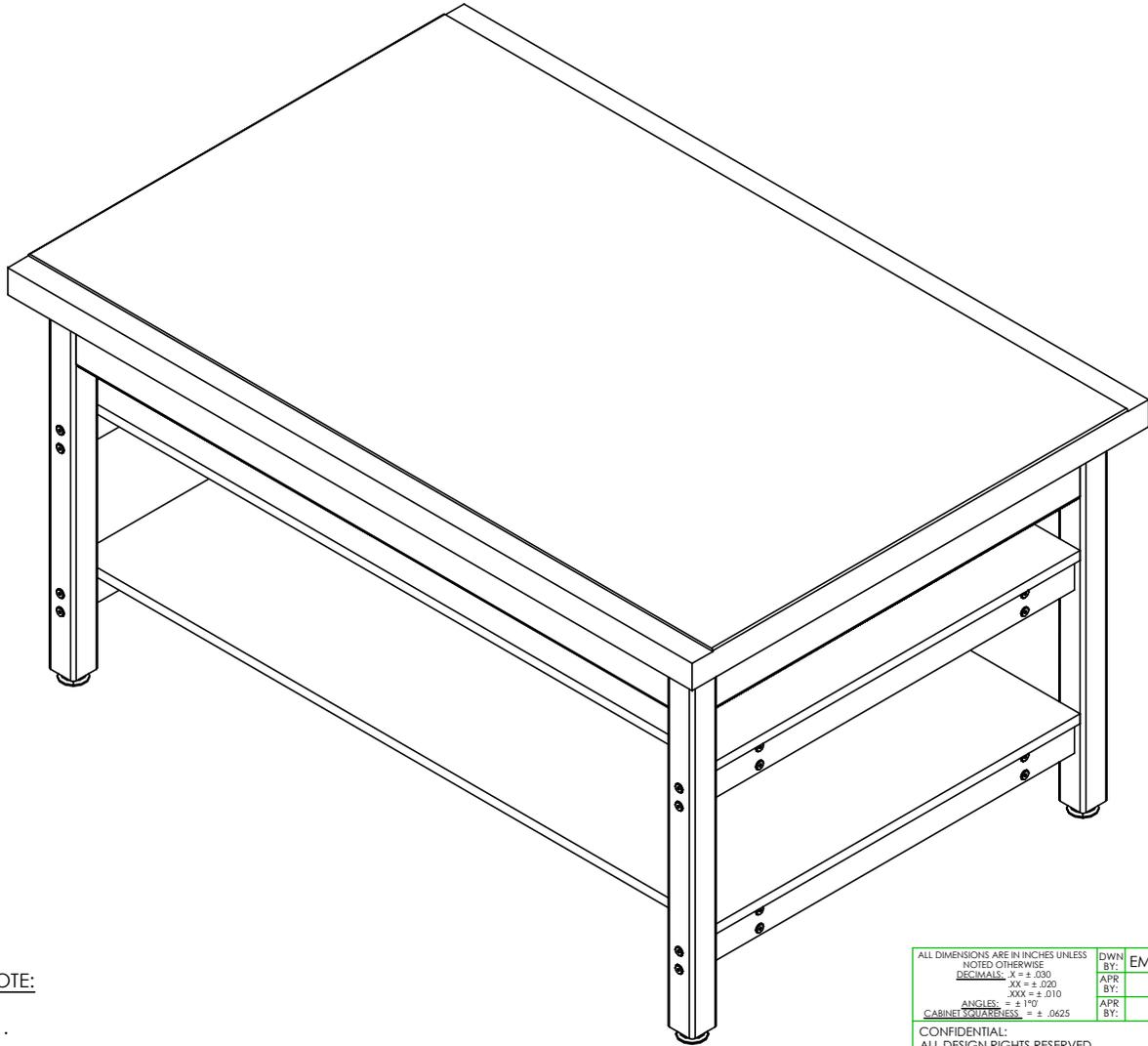
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NOTE:

1.

STEP 7:

- TURN TABLE OVER SO TOP IS UP.
- SET YOUR TABLE IN PLACE .
- ADJUST LEG LEVELERS TO LEVEL TABLE.

COMPLETE UNIT SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	11/10/14	EMR	-
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TITLE:
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ASSEMBLY INSTRUCTIONS**

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
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PRODUCT

Butcher Block (Varnished Tops) *Maintenance & Repair*

SPILLS

- Be sure any spills are cleaned up immediately. Excessive moisture and certain chemicals allowed to stand on a finished surface can cause damage.
- Clean spills or soiled areas with a damp cloth and dry thoroughly.
- Periodically, apply a coat of spray wax, paste wax, or lemon oil to finished surface. This will enhance and protect the finish and insure a moisture barrier is intact in the event the finish becomes scratched or worn.

SCRATCHES & DENTS

- Minor scratches and dents can be easily repaired by rubbing the affected area with steel wool or fine grit (#220) sandpaper. Remember, when rubbing or sanding always sand with the grain of the wood. Feather edges of repair in to the surrounding area. Remove all dust and residue and apply a coat of clear lacquer type finish or paint. Clear lacquer type finish can be purchased at most paint or hardware stores. Small cans of touch-up paint are available from your dealer or representative. Paint colors can easily be matched at most paint stores. Confine touch-up only to the area that was sanded. Remember, follow manufacturing directions on product label when refinishing.
- Major scratches and gouges where large portions of wood have been removed or damaged should be handled by a professional experienced in furniture repair with the proper tools and equipment.

MINERAL STREAKS

- Mineral Streaks—Natural Coloring of wood due to mineral deposits in the tree. Repair is not required and will add to the individuality of your table. Sizes can range up to a 1/4" wide and up to 3" in length.

HUMIDITY GUIDELINES

Your Butcher Block was kiln-dried to an initial moisture content of 7.6%. In order to maintain the beauty and integrity of your Butcher Block, it is recommended that special care be taken to keep the relative humidity and temperature within your home or warehouse in the highlighted range. This will limit the amount of expansion and contraction in your natural wood product and minimize the risk of environmental damage.

- **Environment Acclimation:** Environmental damage does not constitute defective product. Allowing your Butcher Block to acclimate to the environment for at least 72 hours prior to installation, following recommended installation practices that allow your Butcher Block to move with the conditions and controlling the environment itself are all key factors that determine the life of your product.
- **Temperature Changes:** It is important to note that as winter temperatures drop, so does relative humidity in the air. The heaters come on which further dries the air. Keeping the area humidified to an acceptable level usually becomes necessary during the winter months. The opposite is true in spring and summer as humidity rises, dehumidifiers and air conditioners become the method of control.

		RELATIVE HUMIDITY %																	
		5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90
TEMPERATURE (°F)	30	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	40	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	50	1.4	2.6	3.6	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.3	11.2	12.3	13.4	14.8	16	18.4	20.9
	60	1.3	2.5	3.6	4.6	5.4	6.2	7	7.8	8.6	9.4	10.2	11.1	12.1	13.3	14.6	16	18.2	20.7
	70	1.3	2.5	3.5	4.5	5.4	6.2	6.9	7.7	8.5	9.2	10.1	11	12	13.1	14.4	16	17.9	20.5
	80	1.3	2.4	3.5	4.4	5.3	6.1	6.8	7.6	8.3	9.1	9.9	10.8	11.7	12.9	14.2	16	17.7	20.2
	90	1.2	2.3	3.4	4.3	5.1	5.9	6.7	7.4	8.1	8.9	9.7	10.5	11.85	12.6	13.9	15	17.3	19.8
100	1.2	2.3	3.3	4.2	5	5.8	6.5	7.2	7.9	8.7	9.5	10.3	11.2	12.3	13.6	15	17	19.5	

Example: If conditions in a warehouse are 60% relative humidity at 50 degrees Fahrenheit Dry wood will pick up moisture until 11.2% is reached, regardless of wood species and initial moisture content.